Why Movers Stay.

First of all, you see what the model estimates most clearly by looking at the model-estimated frequencies in each class combination, not at those generated from most likely class. You see then that the stayer part of the model works as expected: no stayer moves. Note, however, that the mover-stayer model only specifies that stayers can't move. It doesn't specify that movers can't stay. The fact that you see large numbers in staying patterns for the mover class people implies that those mover class people are more similar to stayer class people in terms of their outcomes. There is nothing wrong about that — it's just that the model can discriminate better than that for these data.